

P/N 2200 Installation Instructions

1949-1954 Chevy passenger car 5 speed transmission crossmember

1. Drill out, or chisel off, the rivets that hold the crossmember to the frame rails.
2. Remove the rivets that hold the "K" legs to the crossmember. Do not remove the "K" legs from the frame.
3. Remove the old crossmember.



4. Install the new crossmember with the raised center pointing to the rear of the car.



5. There are two sets of holes in the frame rails. Align the holes in the crossmember with the REAR set of holes.
6. You may have to drill out the holes with a 3/8" drill bit as there are slight variations in frames

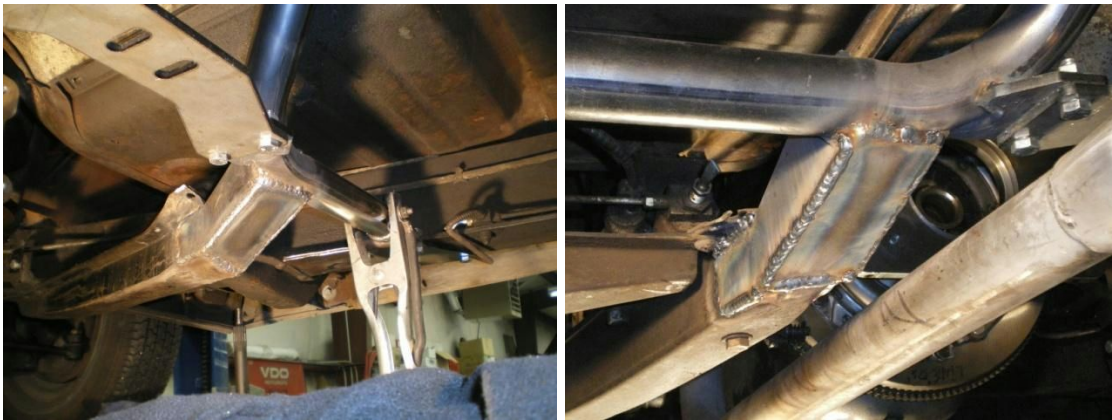




7. Install the crossmember with (10) 3/8x1" cap screws, lock washers and nuts. Five per side.



8. Position the boxing plates as shown. Weld plates to the "K" legs and to the new crossmember. The 2 long plates go on the inboard side of the "K" legs and the 2 short plates go on the outboard side of the "K" legs.



9. Weld on the lower boxing plate.



10. If desired, the stock E-brake bars can be removed and welded to the new crossmember .

Kit Includes:

- Cross member and trans mount drop out.
- (14) 3/8-16 x 1" cap screws
- (14) 3/8" lock washers
- (14) 3/8-16 nuts
- (2) 7/16-14 x 1" cap screws
- (2) 7/16 lock washers
- (2) 7/16 flat washers
- (1) transmission mount

- (6) box plates to weld to cross member legs